



Nordic Deployment - Procedure

Standard Repair and Patching Instructions for Nordic Deployment Products

Preparation

1. Completely deflate the product before starting the repair.
2. Ensure there is solid support behind the damaged site (e.g., use a plate or similar item for stability).

Clean the Damaged Area

3. Thoroughly clean the damaged site using the included cleaning wipe or clean alcohol (Isopropanol), ensuring the area matches the size of the repair patch.

Prepare the Repair Patch

4. Clean the repair patch using the included cleaning wipe or clean alcohol (Isopropanol) to remove any debris or contaminants.

Dry the Surfaces

5. Ensure both the damaged area and the repair patch are completely dry before proceeding.

Apply Glue

6. Evenly apply the glue to both the damage site and the repair patch. We recommend using Super Glue 60 sec.

Attach the Repair Patch

7. Firmly press the repair patch onto the damaged area and hold for at least one minute.

Temperature Consideration

8. If working in cooler conditions or outdoors, use a hair dryer or heater fan to maintain an adequate temperature for the repair.

Inflation Wait Time

9. After completing the repair, wait a minimum of 12 hours in a warm environment before inflating the module again (depending on the type of glue used).



Required Materials

- Cleaning Wipe or clean alcohol (Isopropanol)
- Repair Patch
- Glue

Quick Repair / Emergency Repair Using Repair Tape

Preparation

10. Deflate the product completely before beginning the repair.
11. Ensure solid support behind the damaged area (e.g., use a plate or similar for backing).

Clean the Damaged Site

12. Clean the damaged area thoroughly with the included cleaning wipe or clean alcohol (Isopropanol).

Cut and Apply the Patch

13. For air-filled modules, use repair tape. Cut the patch to the appropriate size and press it firmly onto the damaged area for one minute.

Temperature Consideration

14. If working in cold conditions, use a hair dryer or heater fan to maintain a suitable temperature for effective adhesion.

Inflation Wait Time

15. Allow the repair to set for a minimum of 1 hour in a warm environment before reinflating the module.

By following this procedure, you ensure a proper and effective repair, maintaining the integrity and performance of your Nordic Deployment product.



Required Materials

1.



2.



3.



4.

